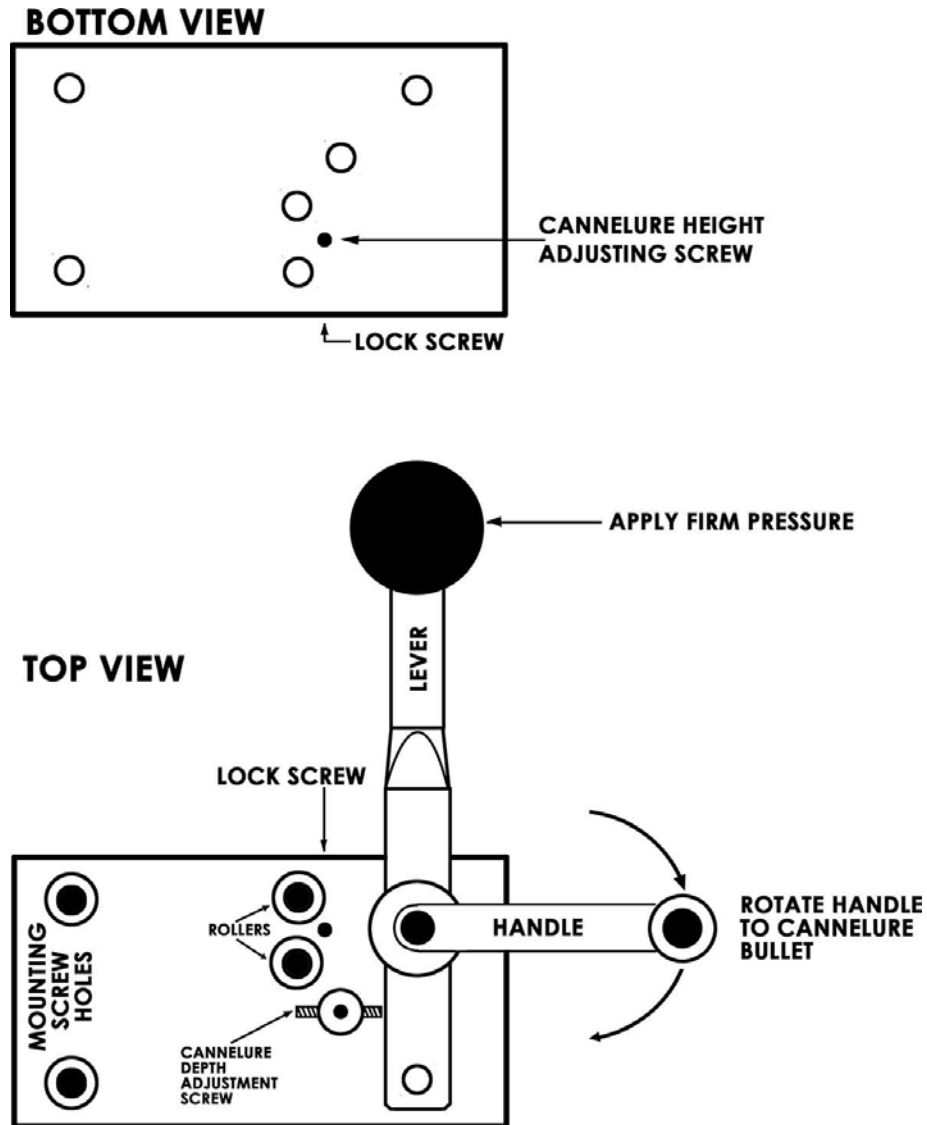




CH4D Tool & Die Co.
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INSTRUCTIONS FOR USING CH4D CANNELURING TOOL



1. BASE MUST BE HELD FIRMLY BY ATTACHING TO BENCH OR CLAMPING IN A SOLID VICE.
2. ADJUST CANNELURE HEIGHT.
3. ROTATE LEVER TO WHERE KNURL CONTACTS BULLET.
4. HOLDING KNURL IN CONTACT WITH BULLET, ADJUST CAM DEPTH SCREW TO APPROXIMATELY 0.005" CLEARANCE FROM LEVER.
5. ROTATE HANDLE WHILE APPLYING FIRM PRESSURE ON LEVER. RE-ADJUST DEPTH SCREW IF NEEDED.